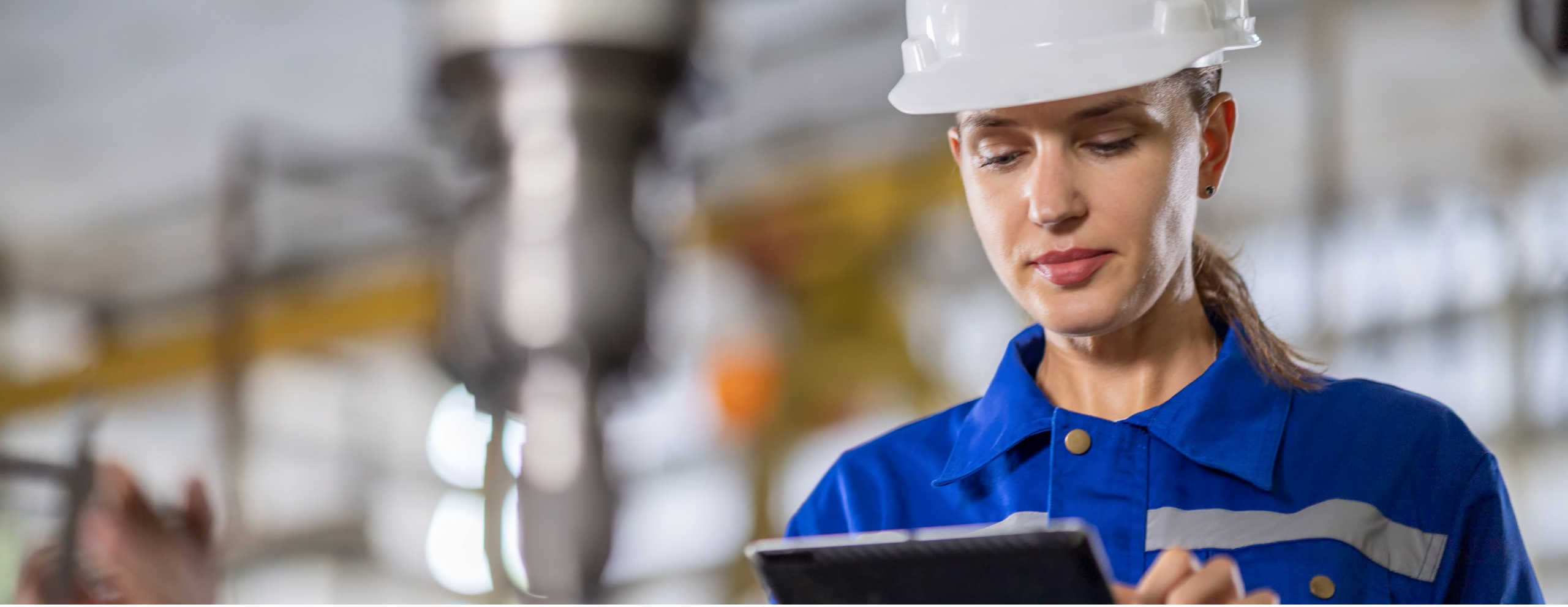




Process Industry Automation

Fast-growing market with structural tailwinds and investment opportunities

November 2025

 Harris Williams

 L E K TM

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The global process industry automation market is expected to see strong growth, reaching c.\$160B by 2030 driven by technological innovation and megatrends including regulation, AI and cybersecurity

Executive summary

Market and megatrends

Application case studies

Profitability drivers and M&A

Market is expected to grow attractively, driven by emerging applications including AI

- The global process industry automation market grew from c.\$66B (2015A) to c.\$106B (2024A) and is forecast to reach c.\$160B by 2030. Most of the market (c.85%) is concentrated in six sectors: oil & gas, power, mining, chemicals, food & beverage and pharmaceuticals
- Market growth is underpinned by stricter regulation (including the EU AI Act) and stricter sustainability reporting rules, as well as a technology push (edge AI, private 5G, open control architectures), which together expand spend on data capture, analytics and compliant reporting
- Technological innovations such as digital twins and physics-informed models are accelerating commissioning and elevating predictive maintenance

Process industry automation is being impacted by several favourable megatrends

- The regulatory bar is rising, forcing continuous measurement, reporting and control across plants (e.g., EU CSRD requiring ESRS reporting, EU Methane Regulation mandating MRV and LDAR)
- AI is now embedded at every layer of the technology stack, with private 5G enabling real-time feedback loops and open, modular architecture making multi-vendor upgrades practical; wider adoption of digital twin models and distributed automation architectures
- Workforce shortages and increasing regionalisation are accelerating automation and platform standardisation

Growth is fuelled by emerging applications in the field

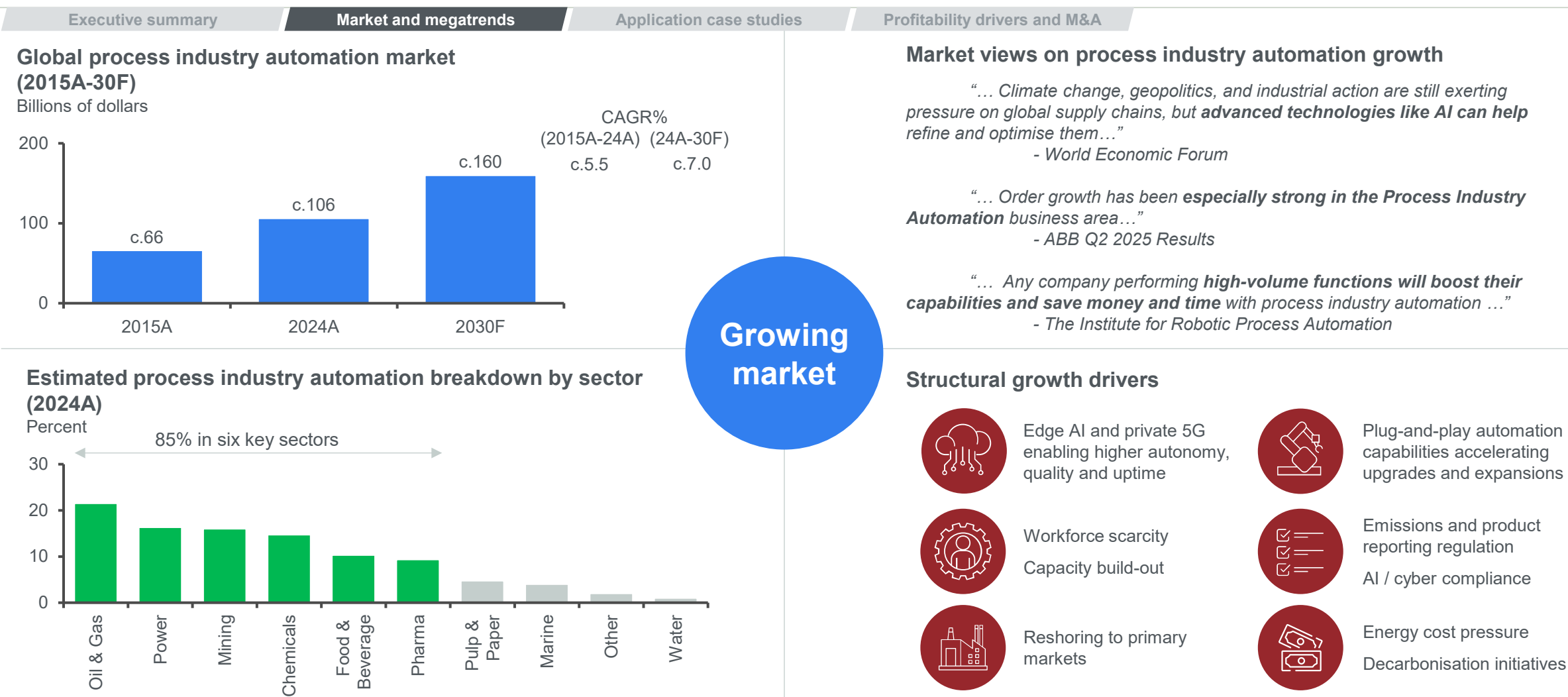
- New smart applications, such as AI-enabled optimisation, predictive maintenance, emissions management, and cyber threat detection, are fuelling growth in the process industry automation market
- Use of digital twins to virtually model the impact of scenarios and operational changes before occurrence reduces downtime, improves yields and de-risks CapEx
- Distributed automation (implementing modular, edge-based architecture) shifts control closer to the process, improving decision speed, flexibility, scalability and resilience

Profitability and revenue of key players remains favourable

- IP-rich AI and machine learning-based services enable leading players to defend market positions and capture recurring aftermarket growth as process industry automation remains a top technology investment priority for a majority of manufacturers
- Demand is shifting towards comprehensive and globally-deployed intelligent automation solutions, making providers integral to operations within customer value chains
- 650+ M&A deals in the past 4 years signal continued consolidation, as strategics focus on filling technology gaps in AI, predictive analytics and IIoT

Note: *CSRD: Corporate Sustainability Reporting Standards; ESRS: European Sustainability Reporting Standards; MRV: Monitoring, Reporting and Verification; LDAR: Leak Detection and Repair
Source: L.E.K. research and analysis

The global process industry automation market is expected to continue seeing strong growth supported by a range of structural drivers; the market is largely focused around six key sectors



Process industries are being impacted by overarching megatrends which create a range of opportunities and challenges for businesses

Executive summary		Market and megatrends	Application case studies	Profitability drivers and M&A
Relevant megatrends		Impact on process industries		
	Geopolitics & regionalised supply chains	<i>Geopolitical tensions and economic nationalism are reshaping supply strategies and production footprints</i>	Deploy modular process units for rapid setup and relocation across regions Build regionalised value chains with digital twins for sourcing, logistics and compliance traceability Use AI-powered scheduling and supply risk engines to dynamically balance loads/respond to disruption	
	AI-driven process & workforce transformation	<i>Enabling human-machine collaboration across operations and applying AI to optimise production, maintenance and decision-making</i>	Rely on more remote/automated monitoring and AI assistants to stretch teams Capture expert know-how with digital SOPs*, AR/ VR* and analytics Integration of AI and digital twin systems to simulate, forecast and optimise process operations	
	Decentralised control systems	<i>Shift from traditional, hierarchical automation architectures (central DCS and SCADA) towards modular and decentralised control</i>	Enable modular operations by deploying process units faster through plug-and-produce architectures Distribute control logic to the edge for faster, more autonomous and resilient process optimisation Reduce single-point failures through segmented control domains and secure-by-design architectures	
	Health & safety	<i>Rising safety standards (such as IEC 61511, ISA 84) are driving adoption of real-time monitoring and AI-based hazard detection</i>	Find hazards and set the right protection level for each safety function Auto-schedule and record proof tests; control and log any overrides Run online checks to catch hidden faults early	
	Decarbonisation & energy efficiency	<i>Regulators and customers demand active decarbonisation (e.g., electrification) and transparent emissions accounting</i>	Provide continuous emissions proof through always-on measurement and automated reporting Optimise energy and electrify heat to cut CO ₂ and fuel use Embed product-level carbon accounting to evidence footprints across the supply chain	
	Cybersecurity, resilience & compliance	<i>Protecting increasingly connected and autonomous operations and ensuring system integrity</i>	Ensure cyber-physical system (CPS) protection and OT network hardening Comply with data sovereignty and digital trust frameworks	

Note: *SOP: Standard Operating Procedure; AR: Augmented Reality; VR: Virtual Reality

These megatrends are enabled by advances in digital technologies and are resulting in several emerging process industry automation applications

	Megatrends						
Process Industry Automation Applications	Geopolitics & regionalised supply chains	AI-driven process & workforce transformation	Decentralised control systems	Health & safety	Decarbonisation & energy efficiency	Cybersecurity, resilience & compliance	Comment
Decentralised, modular production set-up							Enabling rapid setup and relocation across regions
AI-powered scheduling							Dynamically balance loads/respond to disruption
AI-augmented workforce assistants							Embedded assistants that guide decision-making, surface anomalies and reduce cognitive load
Digital twin process optimisation							Digital twin models for real-time resilience testing and scenario planning
Condition-based/predictive maintenance							Leveraging sensor data and analytics to optimise when to service or replace an asset
Smart production processes (incl. distributed automation)							Modular, resilient control enabling faster decisions, easier scaling and reduced downtime
AI-powered health & safety automated systems							Predict risks and autonomously prevent incidents by using AI, computer vision and IoT sensors
Advanced instrumentation and monitoring							Using sensors and software for critical process monitoring and control applications
Product-level carbon accounting/analytics							Carbon footprint evidence across the supply chain
Threat detection and incident response							Identify cyber and operational threats early, automate responses, and strengthen resilience

Key:

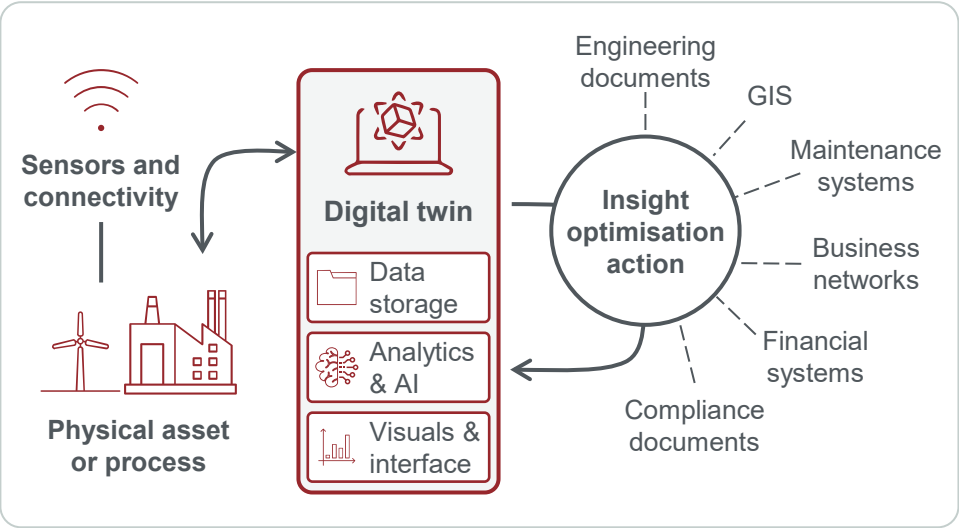
 Main megatrend driving each process industry automation application

Deep dive on following slides

Digital twins are real-time virtual simulations of physical systems that integrate physics-based and AI models to predict performance and optimise process operations

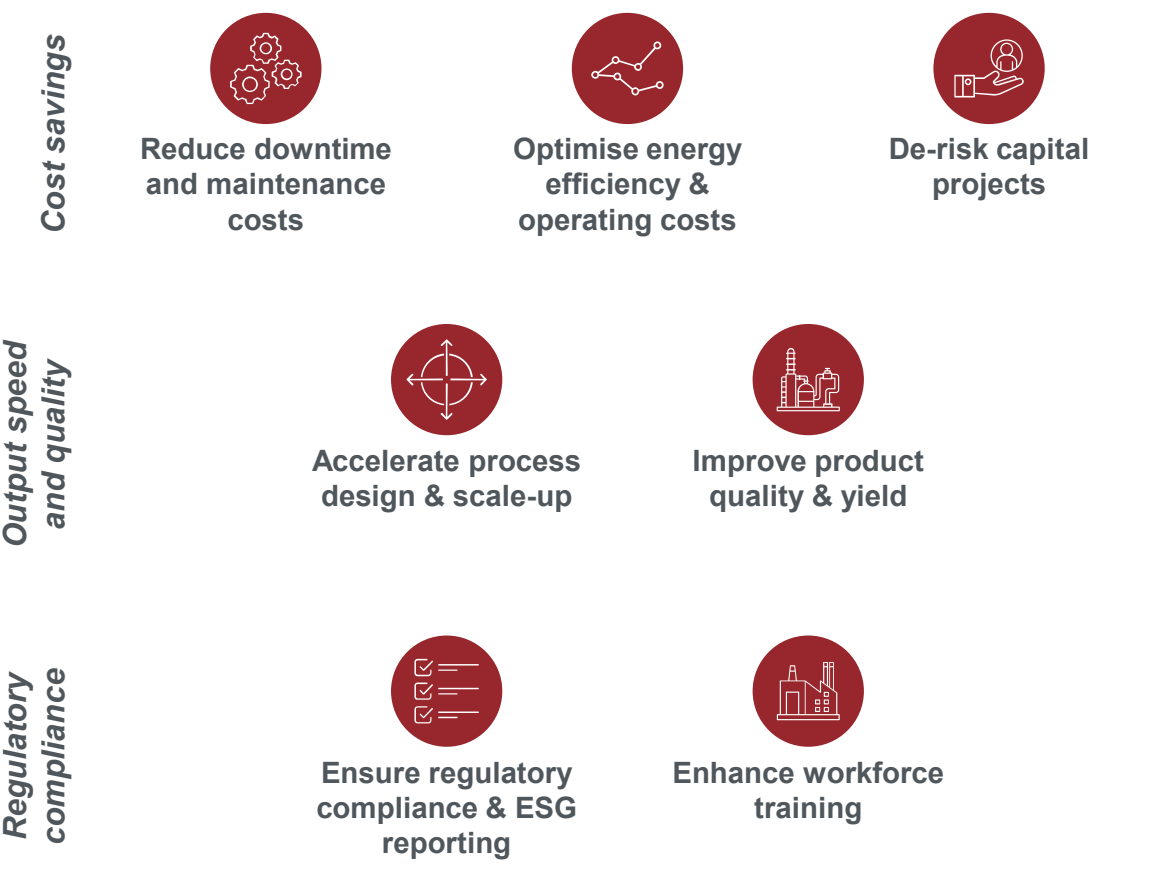
What are digital twins?

A digital twin is a **virtual replica** of a physical system (such as an asset, process or full factory) that combines **physics-based and AI / machine learning models** alongside IoT connectivity with **live feed of data** from sensors, MES/SCADA and ERP systems to enable **real-time simulation**



Digital twins enable operators to test risk-free and **optimise performance before making real-world changes**, prioritise **maintenance schedules**, support **regulatory compliance**, and form digital control loops for **automated adjustments**

Key benefits of digital twins



Case study: Chemical product manufacturer deployed a digital twin to optimise its energy-intensive spray drying process, achieving double-digit efficiency gains and a ROI within 12 months

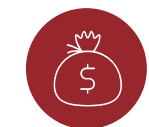
Background

- Chemical product manufacturer had a **spray drying process that was energy intensive and difficult to optimise**
- Spray drying is **traditionally run conservatively** to avoid off-spec product, but this leads to **significant water energy and lower throughput**, amounting to hundreds of thousands of dollars per dryer annually
- The producer needed a way to **improve dryer performance** without compromising product quality or requiring expensive new equipment

Digital twin implementation

- The producer developed a **digital twin** to continuously **ingest sensor and control data** from the plant to **simulate the live drying operation**
- AI algorithms predict** optimal process parameters (e.g. inlet temperature, airflow, feed rate) and **either suggest adjustments** to operators **or automatically implement** them in 'closed-loop' mode
- Operators interact with a **unified dashboard** showing live key performance indicators (e.g. moisture content, energy use)

Impacts



Double-digit energy savings



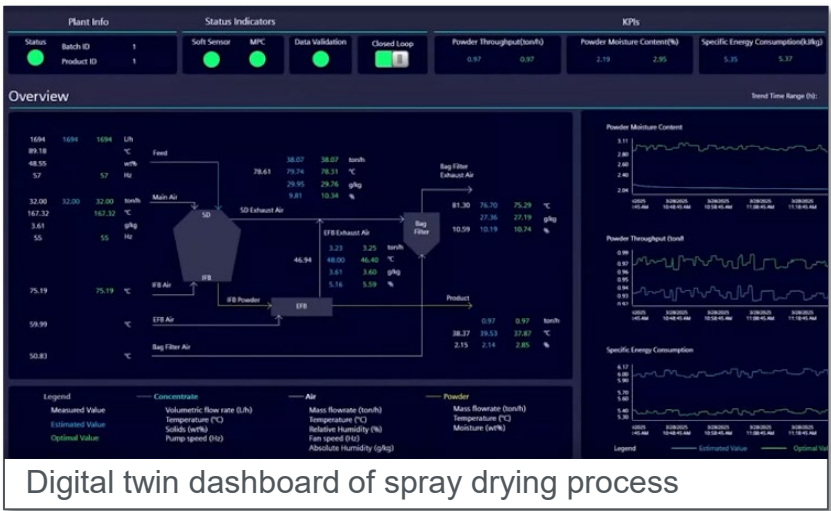
ROI within 12 months



Throughput increased 1.5%



35% reduced powder waste



Growth in digital twin applications creates multiple potential investment pathways focused around specific technology areas and scalable business models

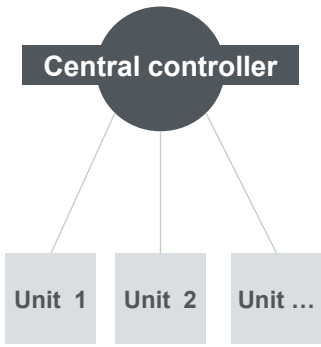
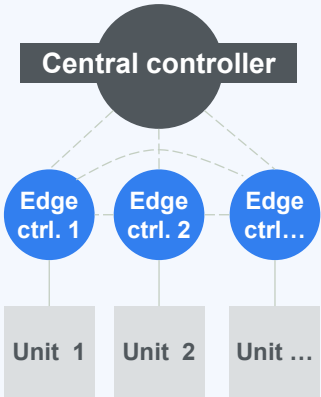
How companies can invest behind the theme of digital twins

	Strong market outlook driven by AI adoption	• The global digital twin market* is set to rise from ~\$21B (2025) to ~\$150B (2030), with a 45% – 50% CAGR • Healthcare and manufacturing segments lead adoption, with North America showing strongest growth driven by tech innovation and investment
	Attractive digital twin capabilities combine scale, resilience and recurring value	• Core digital twin enablers such as simulation engines and vertical twin SaaS platforms provide domain-specific value, resilient ARR and strong customer lock-in • Connected IoT devices and edge computing platforms form the foundation for real-time analytics, scalable automation, and the seamless use of AI and extended reality technologies across process industries
	Attractive businesses show scalable, evidence-backed, cloud-native models	• Solutions are cloud-native and modular through open APIs • Proprietary data models or IP ownership, while discounting legacy, services-heavy or on-premise offerings that limit scalability • Evidence of OEE or CapEx savings
	Ability to embed digital twin within processes is critical	• Embed the digital twin engine within the automation platform to drive cross-sell, expand ARR and strengthen customer retention • Integrate the twin as a core layer across OT and IT systems to enable rapid deployment and scalable performance improvement

Note: * Digital twin market is not limited to process industries
Source: L.E.K. research & analysis, Markets and Markets, Colonnade Advisors

Distributed automation pushes decision logic and control to edge nodes across plant infrastructure, enabling modular scaling and faster responses

What is distributed automation (vs. traditional centralised automation)?

	Model diagram	Description	Pros and cons
Centralised automation 		• One central DCS controller monitors and executes actions for the whole line (centralised logic) • Uses one vendor's stack, thus changes or add-ons usually require that vendor • If the centre fails, most or all production may stop	+ Established, simple architecture - Single point of failure, where outages may ripple process-wide - Slower to adapt, small process changes require central testing - Difficult to scale and modernise due to vendor lock-in
Distributed automation		• Multiple smart edge controllers act locally with autonomy, reporting actions to the central controller (distributed intelligence) • Open, modular and scalable architecture • Edge controllers stay coordinated in real-time via TSN/5G* • Resilient by design, where faults are contained to a cell	+ Faster decision making, with edge controllers closer and more optimised to their respective units + Scales modularly + Faults stay local within edge controllers - Higher upfront design and integration costs

Notes: * Time-synchronised network in 5G
Source: L.E.K. research and analysis

Case study: Electric grid provider achieved cost-effective reduction in outage duration and frequency through implementation of distributed automation

Legacy automation setup

Industry Context

- An electricity provider aimed for **rapid smart grid modernisation**
- Acceleration from an expected 10+ year plan to **less than 3 years**
- Current existing fibre-optic communication network was leveraged to deploy distributed automation across the grid cost-effectively

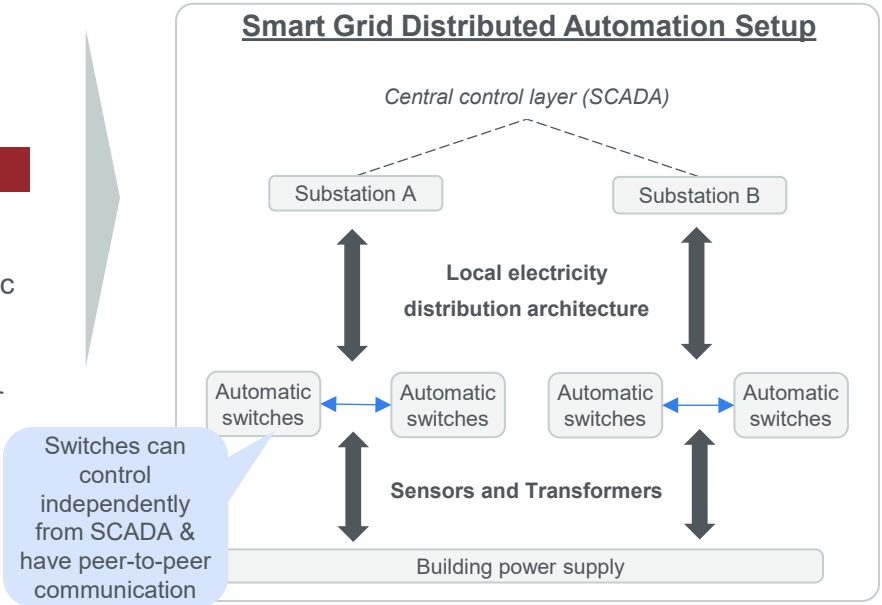
Existing Technology Challenges

- **Poor customer experience:** Recurring power outages and long restoration times for domestic and commercial customers
- **High cost:** Manual control of switches increased crew overtime when restoring power
- **Weak resilience:** Severe weather caused prolonged outages across large customer segments

Distributed automation solution

Approach

- **Deployed 1,400 automatic switches** with the ability to control commands based on local conditions
- Automatic switches allowed **local control and communication at edge of the network**



Results

Technical Performance

- **40%+** reduction in outage duration*
- **50%+** reduction in outage frequency*
- **40,000+** outages avoided in a single severe event

Financial Impact

- **\$27M** annual customer interruption costs savings
- **\$23M** avoided costs in a major storm
- **ROI less than 2 years**

Strategic Outcomes

- Foundation for distribution energy storage integration
- Strengthened relationship with department of energy and social benefit
- Improved resilience under severe weather

Note: *Over a 5-year period
Source: L.E.K. research and analysis; Industry Press, Energy Technologies Area Berkeley Lab

The distributed automation market is growing as plants pursue modular & resilient operations, creating M&A opportunities in AI-enabled edge control

How companies can invest behind the theme of distributed automation

	Strong market growth unlocked by AI adoption	• The global distributed automation market* is set to rise from c.\$21.3B (2024) to c.\$45.0B (2030), with a c.13% CAGR • Driven by the need for industrial process manufacturers to modernise legacy control systems and the new capabilities of AI to quickly analyse the large data inputs
	Attractive distributed automation capabilities	• Open architectures that rehaul legacy PLC/DCS to cloud analytics, enabling interoperability and faster deployment • AI utilisation, integration of IoT and usage of cloud infrastructure to facilitate deployment of cutting-edge distributed automation
	Attractive businesses have AI know-how, full stack offering and proven track record	• Offerings across the distributed automation stack including implementing controllers, connectivity software and data analysis • Proven ability to modernise legacy plants and scale distributed architectures across multiple sectors • Healthy project bidding discipline with above-peer service margins
	Ability to integrate automation platform into the wider OEM useful	• Complement OEM and system integrator ecosystems, such as partnerships with OEMs (e.g., valve manufacturers) to implement directly into manufacturing process

Note: *Distributed automation market is not limited to process industries
Source: L.E.K. research & analysis, Markets and Markets

Common themes and strengths in leading companies across segments of the process industry automation space



Which ones make money and why?



Key megatrends: Process industry automation directly addresses several key megatrends that underpin structural growth and is evolving from a pure efficiency tool to an enabler of intelligent, resource-indulgent automated industrial processes. Technologically, rapid improvements in AI and digitalization are pushing the boundaries of what is possible, while geopolitical tensions and labour scarcity are shaping an increased local investment need.



Industry 4.0: Convergence of operational technology and IT allows for AI-driven data analytics and dynamic adjustments across all stages of production, allowing for digital optimisation of physical production processes (e.g., through digital twins).



Difficult to replicate technology: Innovation leaders understand how to integrate AI and machine learning into their own processes and create intellectual property, which allows them to protect their market position.



Data protection: Software-enabled/connected products are now table stakes, as highly sought-after solutions must also provide robust cybersecurity protocols to ensure data protection.



Global solutions/reshoring: Customers increasingly demand comprehensive, globally deployed solutions offering customers shorter lead times, enhanced quality control and greater reliability. Complexity can be kept at a minimum through identical or similar highly automated setups that can be managed with remote input.



Market growth: While North America remains the largest market, the Asia-Pacific region's share is growing most rapidly with projected CAGRs of 7%. North America and Europe are expected to grow at CAGRs of 5% and 6-7%, respectively.

c.\$160B+

Global process industry automation market by 2030F*

7%+

Global process industry automation market growth 2024A-2030F

c.50%

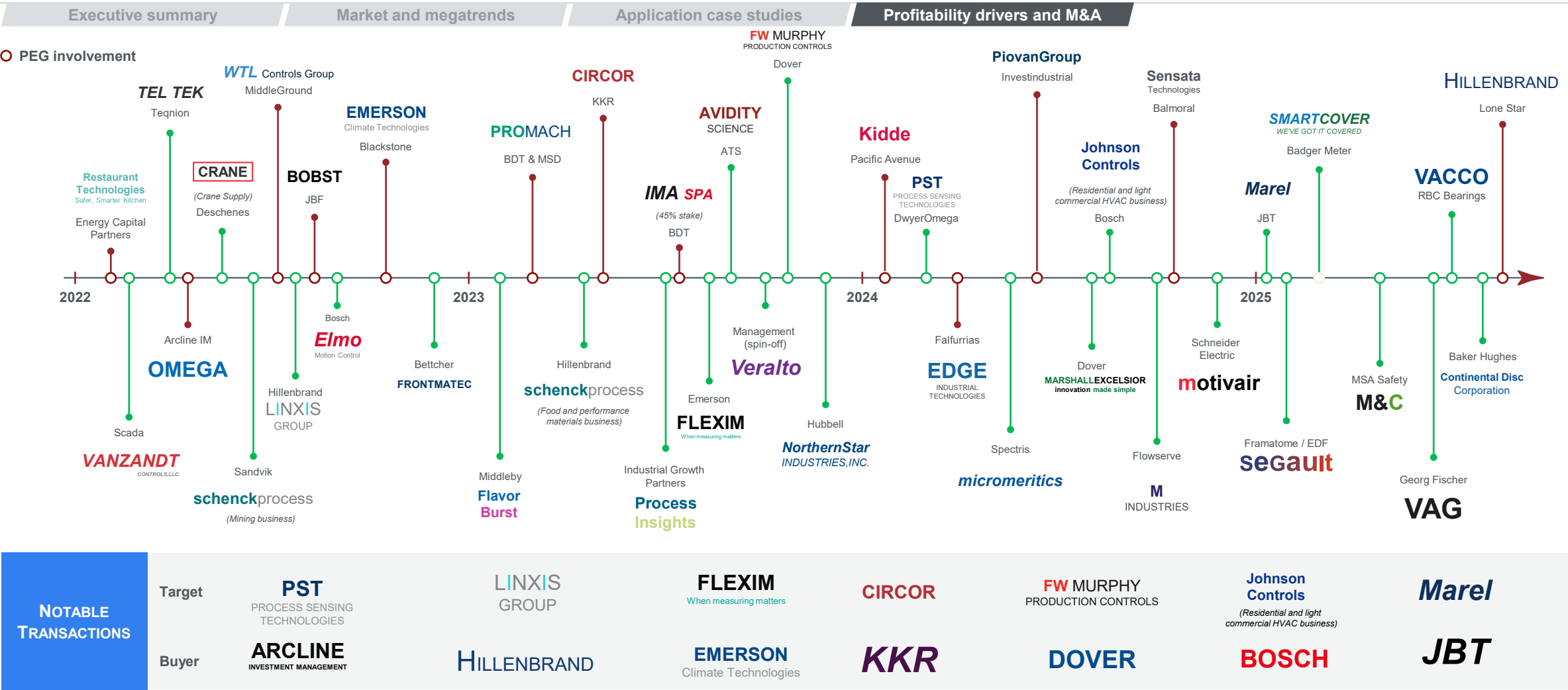
Manufacturing companies ranking process industry automation as top priority for tech investments

c.92%

Organisations planning to increase AI investments

Note: *Forecast period 2025-2030
Sources: Deloitte, Gartner, Global Market Insights, Grand View Research, HW Intelligence, NMSC, PwC, World Economic Forum, L.E.K. Consulting

Solid customer demand for process industry automation assets with resilient business models driving M&A activity across all industries



Source: HW Intelligence, Mergermarket; Note: Logos are representative of M&A participants and not comprehensive

Increased M&A activity expected in process industry automation over the next 12-24 months

Executive summary

Market and megatrends

Application case studies

Profitability drivers and M&A



M&A Trends



M&A volume stabilises: After normalising post-COVID to a resilient c.170-190 deals per year, deal flow is in line with 2024 and the year-end will determine whether activity will catch up with the higher activity in 2022-2023



Strategics hunt niche tech: Corporate M&A is focused on targeted acquisitions to fill technology gaps, particularly in robotics, machine vision and advanced sensors combined with exceptional margin profiles



Besides strategic investors, **private equity is highly interested** in this space, with **around 40% of all transactions ending up with financial buyers this year**, surpassing previous years' deal share



Focus shifts to **"intelligent automation"**: Buyer priority has moved from basic digitisation to acquiring advanced capabilities in AI, predictive analytics, and IIoT



We expect an **increased level of M&A activity** in the process industry automation space over the next 12-24 months driven by **increased OEM investments** to complement corporate product portfolios and strengthen their positioning in key markets

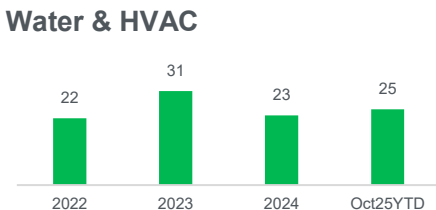
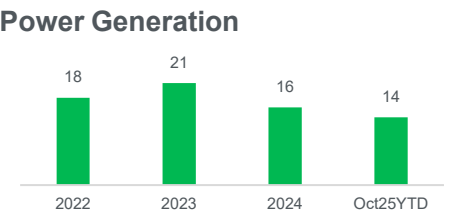
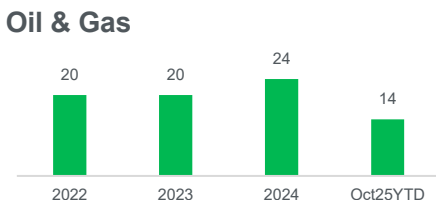
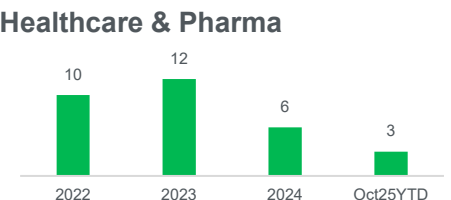
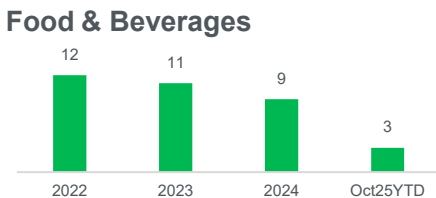
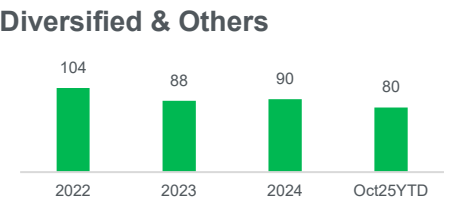
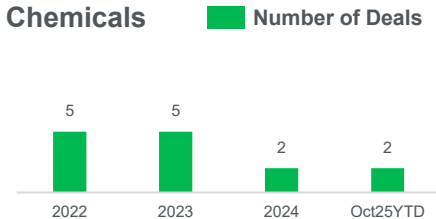
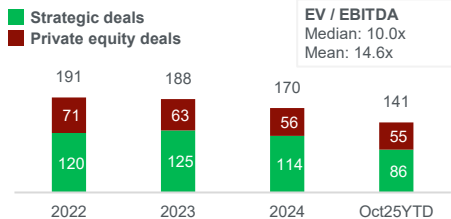


Strong 2026 M&A outlook: Activity is expected to remain high, driven by high investment interest in the sector, reshaping of corporate portfolios, and reshoring initiatives to counter geopolitical risk and build supply chain resilience, as well as accelerating industrial AI adoption

Notes: Announced deals until November 3, 2025, included; Diversified & Others includes transactions with targets focused on Metals & Mining sectors, as well as targets with diversified customer verticals

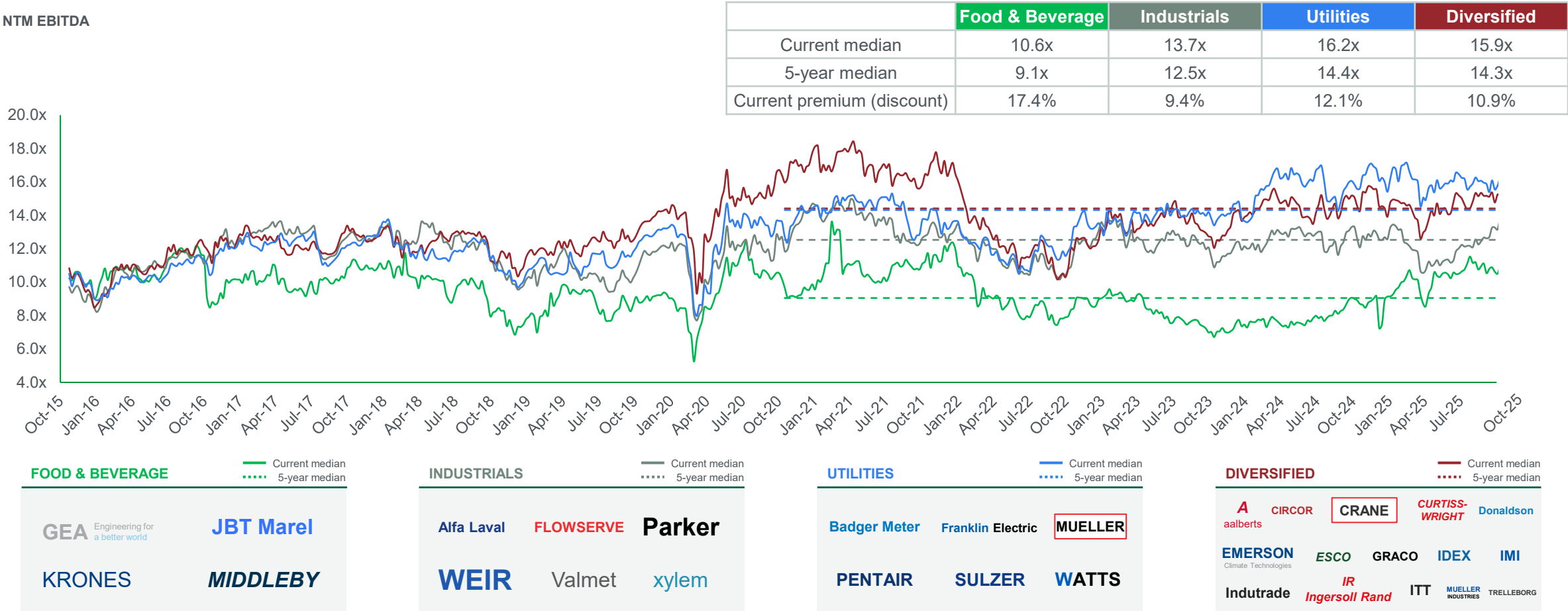
Sources: HW Intelligence, Mergermarket

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Over the past decade, valuation multiples for process industry automation companies have expanded, though a valuation gap has emerged between distinct peer groups within the sector

PROCESS INDUSTRY AUTOMATION COMPANIES - PUBLIC COMPARABLE MARKET PERFORMANCE BY KEY CUSTOMER END-SEGMENT



Notes: Industrials include end-markets such as Oil & Gas, Chemicals, Pulp & Paper, and Mining & Metals; Utilities include end-markets such as Power Generation, Water & HVAC
Source: S&P Capital IQ as of November 3, 2025



Appendix – Glossary of key terms

Glossary

- **AI** – Artificial Intelligence
- **API** – Application Programming Interface
- **AR** – Augmented Reality
- **ARR** – Annual Recurring Revenue
- **CapEx** – Capital Expenditure
- **CAGR** – Compound Annual Growth Rate
- **CHIPS** – Creating Helpful Incentives to Produce Semiconductors (U.S. Law Act)
- **CPS** – Cyber-Physical Systems
- **CSRD** – Corporate Sustainability Reporting Directive
- **DCS** – Distributed Control System
- **EBITDA** – Earnings Before Interest, Taxes, Depreciation, and Amortisation
- **ERP** – Enterprise Resource Planning
- **ESG** – Environmental, Social, and Governance
- **ESRS** – European Sustainability Reporting Standards
- **HVAC** – Heating, Ventilation, and Air Conditioning
- **IEC** – International Electrotechnical Commission
- **IIoT** – Industrial Internet of Things
- **ISA** – International Society of Automation
- **LDAR** – Leak Detection and Repair
- **M&A** – Mergers and Acquisitions
- **MES** – Manufacturing Execution System
- **MRV** – Monitoring, Reporting, and Verification
- **OEE** – Overall Equipment Effectiveness
- **OEM** – Original Equipment Manufacturer
- **OT** – Operational Technology
- **PLC** – Return on Investment
- **SaaS** – Software as a Service
- **SCADA** – Supervisory Control and Data Acquisition
- **SOP** – Standard Operating Procedure
- **TSN** – Time-Sensitive Networking
- **VR** – Virtual Reality

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